



HARWIN

POGOPINS

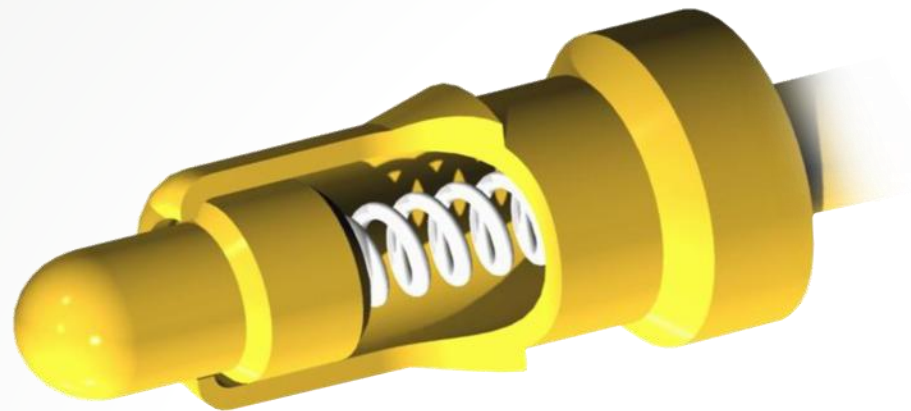
Spring Loaded Contacts

MINIATURE SPRING LOADED CONTACTS - POGO PINS IN A VARIETY OF SIZES



If the requirement is for a single contact, or multiple contacts in a variety of spacing, then Harwin supply a range of [individual Spring Loaded Contacts](#) – also known as Pogo Pins. These spring contacts will maintain a positive force against a mating surface, with a low mating force enabling rapid and effortless connections. These contacts mate with any conductive surface, and also tolerate significant lateral mating misalignment.

THE HEART OF THE CONNECTOR



Pogo Pins, or Spring Loaded Contacts, are used for the clamshell mobile phone industry and docking station applications. The contact design is a short plunger and body, with an integrated coil spring. This connection type is a surface-to-surface connection, maintained by the spring force. The connector system would be held together against the spring force by other systems built into the equipment itself, such as locking toggles or sprung hinges.

WITH OR WITHOUT LOCATION PEGS



With pegs



Without pegs

[Pogo Pins](#) are available in two styles, with a variety of free heights:

- Surface Mount without location pegs – flat bottom surface. Free heights from 2.4mm to 7.3mm.
- Surface Mount with location pegs or Throughboard PC Tail – can be used in either configuration, at the customer's own choice. Free heights from 2.8mm to 8.2mm.

TAPE AND REELED FOR AUTO-PLACEMENT



Some of the options are supplied in Tape & Reel packaging as standard. For those contacts, they are supplied in the tape vertically, with disposable pick-and-place caps over the rounded mating end. These caps provide the flat area built in for vacuum pick-up. Those with location pegs also assist with the Surface Mount placement, making these items ideal for automated assembly systems.

WHAT IS THE PERFORMANCE RATING?

Current Rating	1A or 2A max (design dependent)
Durability	10,000 mating cycles
Temperature Range	-40°C to +85°C

The electrical and mechanical performance of these contacts varies with the number of pins, please see the performance characteristics listed on the individual connector Technical Drawings, available to download from any individual product page. Contacts are gold plated to ensure long-term durability is maintained.

SIMPLE HARD-WEARING SMT CONTACTS



The [SMT Contact Pads](#) are simple flat metal contacts, designed to be placed on a PCB as a hard-wearing contact surface to mate with any spring loaded contacts, spring loaded connectors, or stamped spring contacts. They are available on 3 contact shapes: Circular, Rectangular, or Oval (more accurately, obround). Contact thicknesses range from 0.1mm to 0.5mm, and are all gold plated to ensure long-term durability.

MARKETS



These spring contacts, originally developed for the clamshell mobile phone, are ideally suited for all applications in the portable, mobile and wearable applications. Lightweight, compact and hard-wearing, they can be incorporated into devices for both data transmission and battery charging.

- Mobile electronics
- POS Tracking
- Wearable devices
- Home Entertainment
- Medical

ATE TEST PROBES - SLIM PROBES FOR AUTOMATED TESTING



Harwin supply a variety of [Spring Probes](#), suitable for use on manual test jigs and automatic test equipment (ATE) to enable the fast testing of multiple points on a PCB or sub-assembly. These probes are inserted into a flat plate in a suitable array formation (sometimes known as a “bed-of-nails” arrangement), and the jig can then be applied to the PCB undergoing testing. Without further movement, all the required sensor readings can then be taken.

CHOICE OF SINGLE PIECE OR REPLACEABLE DESIGNS



Two Piece - Probe



Two Piece - Sleeve



One Piece

- One piece spring probes are ready to assemble to the test jig. The probe is inserted into the panel (up to the shoulder) and soldered or glued to the panel. A wire can be wound and soldered to the end of the probe for electrical connection.
- Two-piece designs comprise a spring probe and a retaining sleeve/receptacle. The sleeve is fixed into the panel (the protruding bump is an interference fit for retention), and a wire is attached to the end of the sleeve for electrical connections. The probe is then pushed into the sleeve. Once the probe wears out, it can be removed and replaced without moving the sleeve.

PROBE VARIATIONS



Various options are available within the probe range:

- Body/Sleeve diameter (affects how close the probes can be mounted to each other);
- Styles of probe head – different heads are suitable for testing different surfaces and how much penetration is required;
- Travel – distance that the probe head will travel relative to the body.

The best choice for every customer is very much application-dependent.

WHAT IS THE PERFORMANCE RATING?

Current Rating	One Piece = 2A Two Piece = 3A
Durability	100,000 mating cycles
Temperature Range	-40°C to +180°C

Spring forces, travel and minimum pitch distance for each probe are listed on the individual connector Technical Drawings, available to download from any individual product page. Probe heads and bodies are gold plated to ensure long-term durability is maintained (except [P1113SS3](#), which is hard-wearing Nickel plated on the probe head).

Part numbers for two-part probes start with [P13-](#), [P19-](#), or [P25-](#), depending on the size of the probe. The applicable mounting sleeve part number(s) will be stated on the individual probe product pages.

MARKETS



Typical usage of an ATE test probe array is in production environments, where every single PCB manufactured is high-value, safety- or mission-critical, and 100% testing is considered necessary.

- Aerospace
- Transportation
- Medical
- Military
- Energy installations

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