

Customer Information Sheet

DRAWING No.: M80-4C10242F1-02-327-02-327

SHEET 2 OF 2

IF IN DOUBT - ASK

(C)

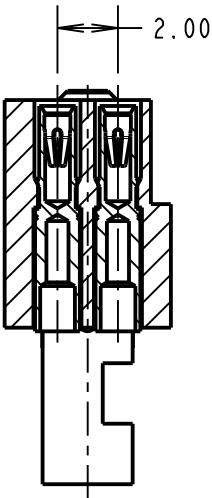
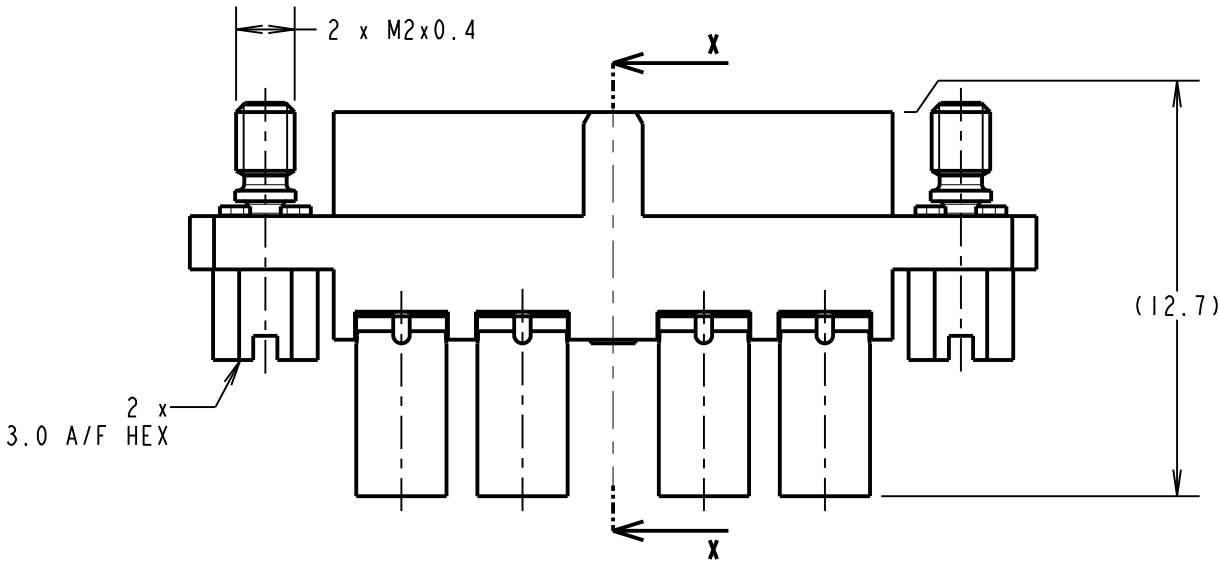
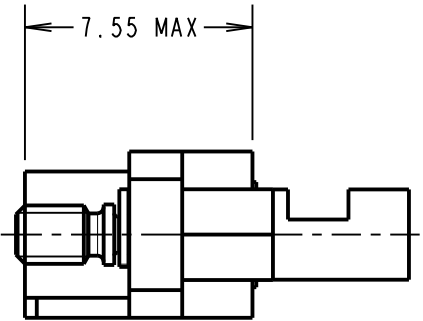
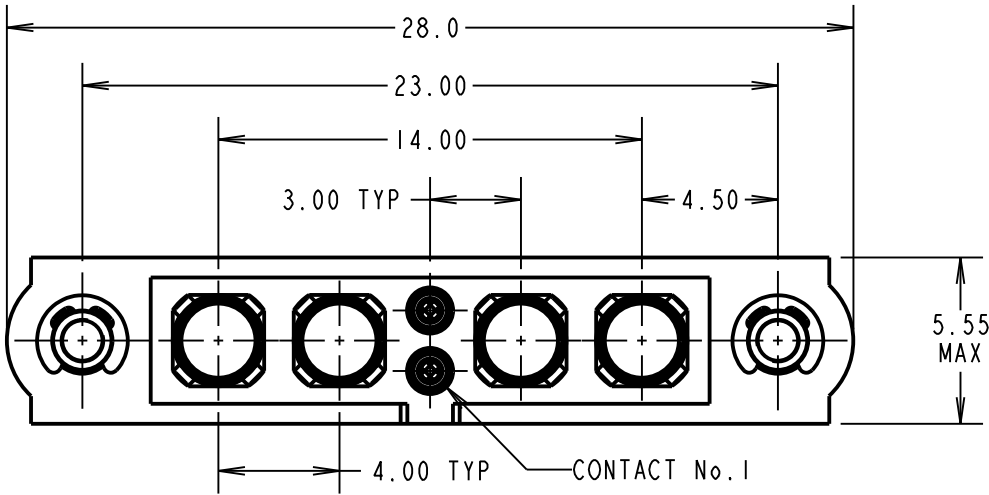
NOT TO SCALE

THIRD ANGLE PROJECTION

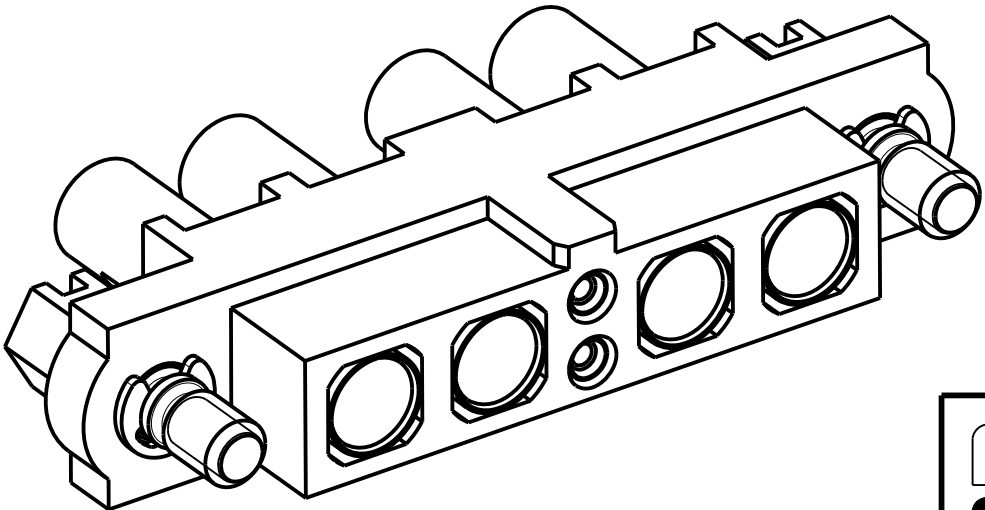
ALL DIMENSIONS IN mm

SPECIFICATIONS:

MATERIAL:
MOULDING: GLASS FILLED PPS, UL94V-0, BLACK
SIGNAL CONTACT:
CLIP = BERYLLIUM COPPER
SHELL = COPPER ALLOY
POWER CONTACT:
BODY = COPPER ALLOY
LATCHING COLLAR = BERYLLIUM COPPER
JACKSCREW, CIRCLIP: STAINLESS STEEL
FINISH:
SIGNAL CONTACT:
CLIP = 0.3 μ GOLD OVER NICKEL
SHELL = 3.5-5.0 μ 100% TIN OVER NICKEL
POWER CONTACT:
BODY = GOLD OVER NICKEL
LATCHING COLLAR = NICKEL
ELECTRICAL:
WORKING VOLTAGE = 800V AC/DC
VOLTAGE PROOF = 1200V AC/DC
INSULATION RESISTANCE = 100M Ω MIN
SIGNAL CONTACT:
CURRENT RATING AT 25°C = 3.0A MAX
CURRENT RATING AT 85°C = 2.2A MAX
CONTACT RESISTANCE = 25 m Ω MAX
POWER CONTACT:
CONTACT RESISTANCE = 6 m Ω MAX
CURRENT RATING = 10A MAX WITH 16AWG
CONTACT AS SPECIFIED
MECHANICAL:
DURABILITY = 500 OPERATIONS
SIGNAL CONTACT:
INSERTION FORCE = 2.8N MAX
WITHDRAWAL FORCE = 0.2N MIN
POWER CONTACT:
INSERTION FORCE = 8N MAX
WITHDRAWAL FORCE = 0.5N MIN
ENVIRONMENTAL:
TEMPERATURE RANGE = -55°C TO +125°C
PACKING:
BAG
FOR COMPLETE SPECIFICATION SEE COMPONENT
SPECIFICATION C005XX (LATEST ISSUE)



SECTION X-X



- NOTES:
- CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
 - FOR EXTRA SIGNAL CONTACTS, USE PART NUMBER M80-0130001.
 - RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 24-28 AWG. MAX INSULATION DIAMETER = \varnothing 1.10mm. STRIP WIRE BY 2.00mm FOR CRIMPING.
 - RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACTS = M22520/2-01 WITH POSITIONER T5747. REFER TO TOOLING INSTRUCTION SHEET IS-01 FOR COMPLETE CRIMPING INSTRUCTIONS.
 - SIGNAL CONTACT INSERTION AND EXTRACTION TOOL = Z80-280.REFER TO TOOLING INSTRUCTION SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS.
 - FOR EXTRA POWER CONTACTS, USE PART NUMBER M80-327.
 - POWER CONTACT WIRE, STRIP BY 5.00mm MINIMUM.
 - POWER CONTACT EXTRACTION TOOL = Z80-290.
 - INSTRUCTION SHEETS ARE AVAILABLE.

MGP	I	09.01.14	----
NAME	ISS.	DATE	C/NOTE
APPROVED: MGP			
CHECKED: SB			
DRAWN: M.G.PLESTED			
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

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DISCLOSED, LOANED, COPIED
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TOLERANCES
X. = \pm 1mm
X.X = \pm 0.25mm
X.XX = \pm 0.10mm
X.XXX = \pm 0.01mm
ANGLES = \pm 5°
UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH:

SEE ABOVE

S/AREA:

mm²

TITLE: JACKSCREW DATAMATE
MIXED TECHNOLOGY
CRIMP FEMALE ASSEMBLY

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