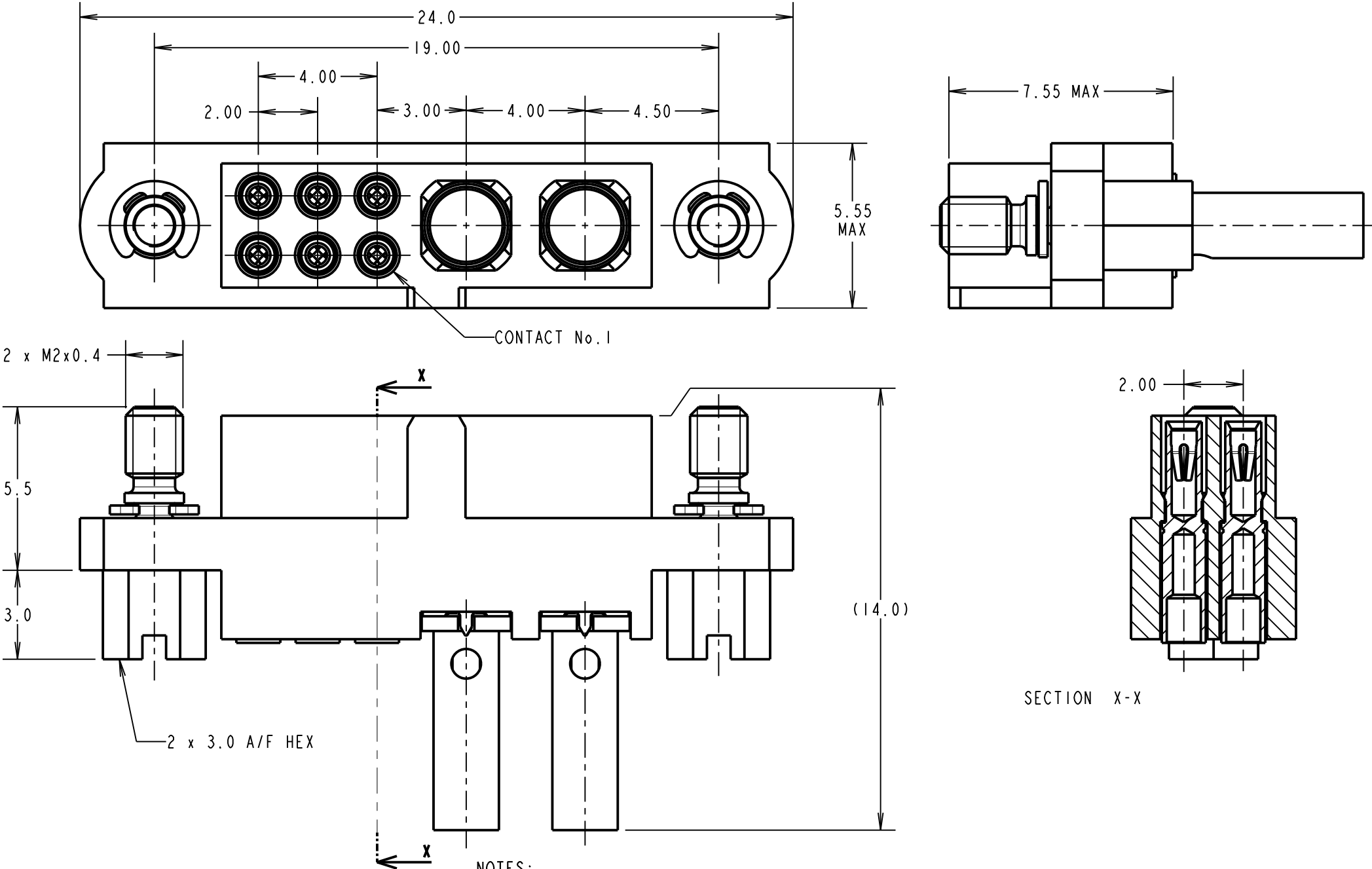


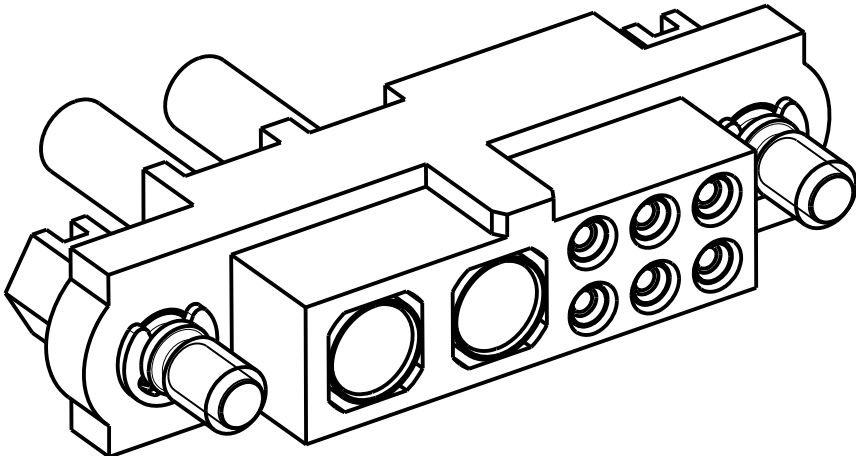
Customer Information Sheet

DRAWING No.: M80-4C10605F1-02-329-00-000 IF IN DOUBT - ASK © NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm

SPECIFICATIONS:
MATERIAL:
MOULDING: GLASS FILLED PPS, UL94V-0, BLACK
SIGNAL CONTACT:
CLIP = BERYLLIUM COPPER
SHELL = BRASS
POWER CONTACT:
BODY = COPPER ALLOY
LATCHING COLLAR = BERYLLIUM COPPER
JACKSCREW, CIRCLIP: STAINLESS STEEL
FINISH:
SIGNAL CONTACT:
CLIP = 0.3µm GOLD
SHELL = 0.25-0.3µm GOLD
POWER CONTACT:
BODY = GOLD
LATCHING COLLAR = NICKEL
ELECTRICAL:
WORKING VOLTAGE = 800V AC/DC
VOLTAGE PROOF = 1200V AC/DC
INSULATION RESISTANCE = 100MΩ MIN
SIGNAL CONTACT:
CURRENT RATING AT 25°C = 3.0A MAX
CURRENT RATING AT 85°C = 2.2A MAX
CONTACT RESISTANCE = 25mΩ MAX
POWER CONTACT:
CONTACT RESISTANCE = 6mΩ MAX
CURRENT RATING = 5A MAX WITH 20AWG
CONTACT AS SPECIFIED
MECHANICAL:
DURABILITY = 500 OPERATIONS
SIGNAL CONTACT:
INSERTION FORCE = 2.0N MAX
WITHDRAWAL FORCE = 0.2N MIN
POWER CONTACT:
INSERTION FORCE = 8N MAX
WITHDRAWAL FORCE = 0.5N MIN
ENVIRONMENTAL:
TEMPERATURE RANGE = -55°C TO +125°C
PACKING:
BAG
FOR COMPLETE SPECIFICATION SEE COMPONENT
SPECIFICATION C005XX (LATEST ISSUE)



COMPLETE ASSEMBLY - FOR ILLUSTRATION ONLY



- NOTES:
- 1. CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
 - 2. FOR EXTRA SIGNAL CONTACTS, USE PART NUMBER M80-0130005.
 - 3. RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 24-28 AWG. MAX INSULATION DIAMETER = Ø1.10mm. STRIP WIRE BY 2.00mm FOR CRIMPING.
 - 4. RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACTS = M22520/2-01 WITH POSITIONER T5747. REFER TO TOOLING INSTRUCTION SHEET IS-01 FOR COMPLETE CRIMPING INSTRUCTIONS.
 - 5. SIGNAL CONTACT INSERTION AND EXTRACTION TOOL = Z80-280.REFER TO TOOLING INSTRUCTION SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS.
 - 6. FOR EXTRA POWER CONTACTS, USE PART NUMBER M80-329.
 - 7. POWER CONTACT WIRE, STRIP BY 5.00mm MINIMUM.
 - 8. POWER CONTACT EXTRACTION TOOL = Z80-290.
 - 9. POWER CONTACT RECOMMENDED CRIMP TOOL = Z80-295 AND POSITIONER Z80-295.
 - 9. INSTRUCTION SHEETS ARE AVAILABLE.

MGP	I	13.05.19	----
NAME	ISS.	DATE	C/NOTE
APPROVED: MGP			
CHECKED: SB			
DRAWN: M.PLESTED			
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

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TOLERANCES
X. = ±1mm
X.X = ±0.50mm
X.XX = ±0.20mm
X.XXX = ±0.01mm
ANGLES = ±5°
UNLESS STATED

MATERIAL:
SEE ABOVE
FINISH: SEE ABOVE
S/AREA: mm²

TITLE:	DATAMATE MIX-TEK FEMALE ASSEMBLY WITH JACKSCREW
DRAWING NUMBER:	M80-4C10605F1-02-329-00-000
SHT	2 OF 2