

Customer Information Sheet

IF IN DOUBT - ASK



NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

TABLE 1: ORDER CODE CONFIGURATIONS & BILL OF MATERIALS

M80-XXXXXXXXLX-XXXXX (SEE NOTE 5)										1	2	3			
										CONNECTOR 1 ASSEMBLY	WIRE (SEE CO49XX)	CONNECTOR 2 ASSEMBLY			
M80	-	FC FD	1	DIL	05 68 98 99	LO	-	XXXX	F	<u>FEMALE DIL</u> M80-889XX05 (22AWG) M80-888XX05 (24-28AWG) M80-788XX05 (30AWG)	22-30AWG: WHITE WIRE BLACK WIRE RED WIRE PTFE SEE ORDER CODE FOR STRANDING	<u>FEMALE DIL</u> M80-889XX05 (22AWG) M80-888XX05 (24-28AWG) M80-788XX05 (30AWG)			
			2	04						<u>FEMALE SIL</u> M80-899XX05 (22AWG) M80-898XX05 (24-28AWG) M80-798XX05 (30AWG)		<u>FEMALE SIL</u> M80-899XX05 (22AWG) M80-898XX05 (24-28AWG) M80-798XX05 (30AWG)			
			3	06						LO L4		M F	<u>MALE DIL</u> M80-813XX05 (22AWG) M80-812XX05 (24-28AWG)	22-30AWG: WHITE WIRE BLACK WIRE RED WIRE PTFE SEE ORDER CODE FOR STRANDING	<u>MALE DIL</u> M80-813XX05 (22AWG) M80-812XX05 (24-28AWG)
			4	08											
			5	10											
			A	12											
			B	14											
			C	16											
			D	18											
			E	20											
			F	26											
			G	34											
		MC MD	H	SIL	LO L4	M F			<u>MALE SIL</u> M80-809XX05 (22AWG) M80-808XX05 (24-28AWG)	22-30AWG: WHITE WIRE BLACK WIRE RED WIRE PTFE SEE ORDER CODE FOR STRANDING		<u>MALE SIL</u> M80-809XX05 (22AWG) M80-808XX05 (24-28AWG)			
			J	02											
			K	03											
			L	04											
			M	05											
			N	06											
			P	07											
			Q	17											

ORDER CODE: M80-XXXXXXXXLX-XXXXX

CONNECTOR GENDER: _____
F = FEMALE
M = MALE

CONNECTOR GENDER: _____
C = DOUBLE ROW (DIL)
D = SINGLE ROW (SIL)

WIRE GAUGE: _____
1 = 22AWG - 19 STRAND PTFE
2 = 24AWG - 7 STRAND PTFE
3 = 26AWG - 19 STRAND PTFE
4 = 28AWG - 7 STRAND PTFE
5 = 30AWG - 7 STRAND PTFE

TOTAL No. OF CONTACTS: _____
SEE TABLE 1 AND INDIVIDUAL SHEETS
(DIL & SIL DIFFER).

CONNECTOR 2 GENDER: _____
F = FEMALE
M = MALE

DIM 'D' LENGTH: _____
0060 = 60mm MIN
9999 = 9999mm MAX
(SEE TABLE 3 FOR EXAMPLES)

LATCHES: _____
LO = NO LATCHES
L4 = WITH LATCHES

WIRE COLOUR: _____
05 = WHITE
98 = BLACK
99 = RED

- NOTES:
- FOR COMPLETE SPECIFICATION, INCLUDING WIRE TYPE AND GAUGE SEE COMPONENT SPECIFICATIONS C125XX & CO49XX (LATEST ISSUES).
 - FOR ALL HOUSING DIMENSIONS, SEE RESPECTIVE DRAWINGS FOR BOM ITEMS 1 & 3.
 - CABLE ASSEMBLIES ARE INDIVIDUALLY PACKED IN BAGS.
 - CUSTOM LENGTH CABLE ASSEMBLIES CAN BE PRODUCED FROM 60mm TO 9999mm. SHORTER LENGTHS ARE POSSIBLE, BUT MUST BE ENQUIRED.
 - 30AWG OPTION IS ONLY AVAILABLE FOR THE FEMALE VARIANTS.

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TOLERANCES
X. = $\pm 1\text{mm}$
X.X = $\pm 0.50\text{mm}$
X.XX = $\pm 0.20\text{mm}$
X.XXX = $\pm 0.01\text{mm}$

ANGLES = $\pm 5^\circ$
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MATERIAL & FINISH:

SEE ABOVE

TITLE:
DATAMATE L-TEK
DOUBLE-ENDED CABLE ASSEMBLY

DRAWING NUMBER:
M80-XXXXXXXXLX-XXXXX

SHT
8
OF
14

RTP	1	05.02.25	35694
NAME	ISS.	DATE	CN/CO
APPROVED: R.ALEXANDER			
CHECKED: A.YEOMANS			
DRAWN: R.PORTLOCK			

Customer Information Sheet

IF IN DOUBT - ASK

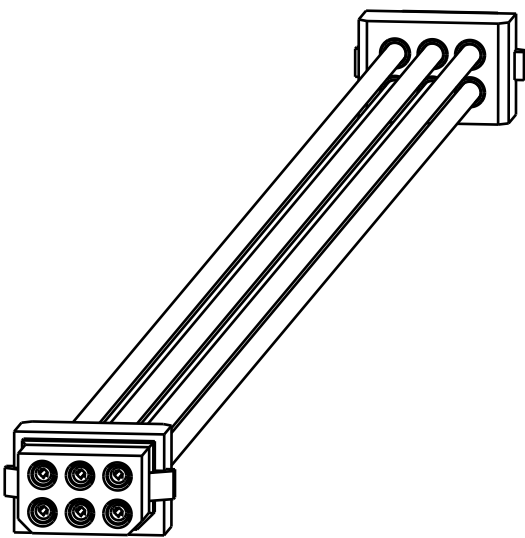
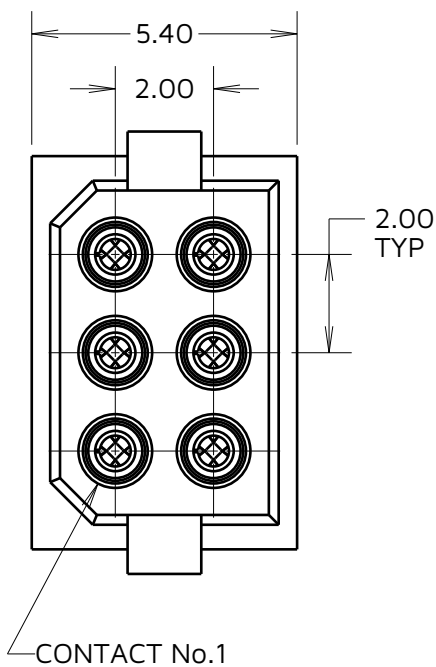
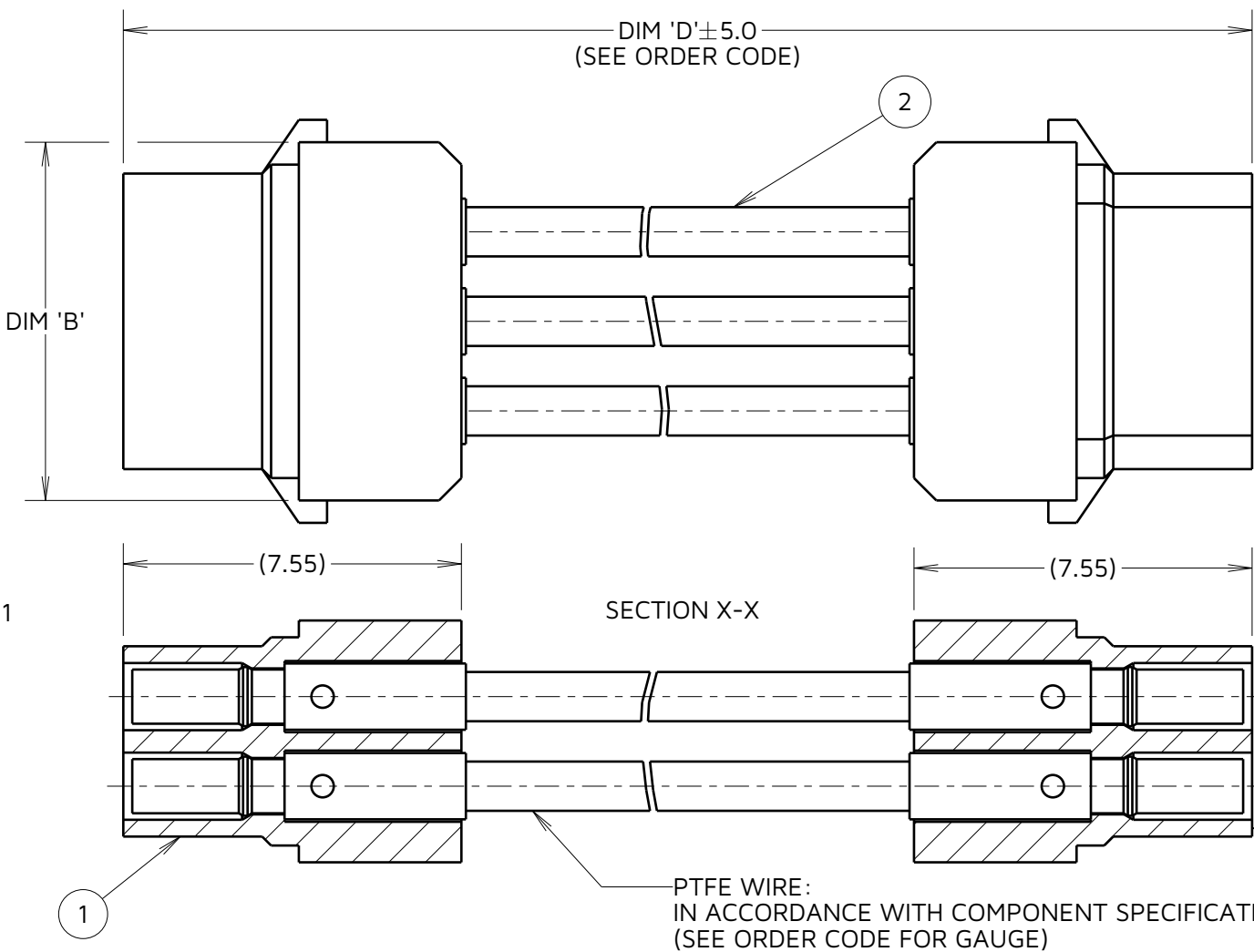
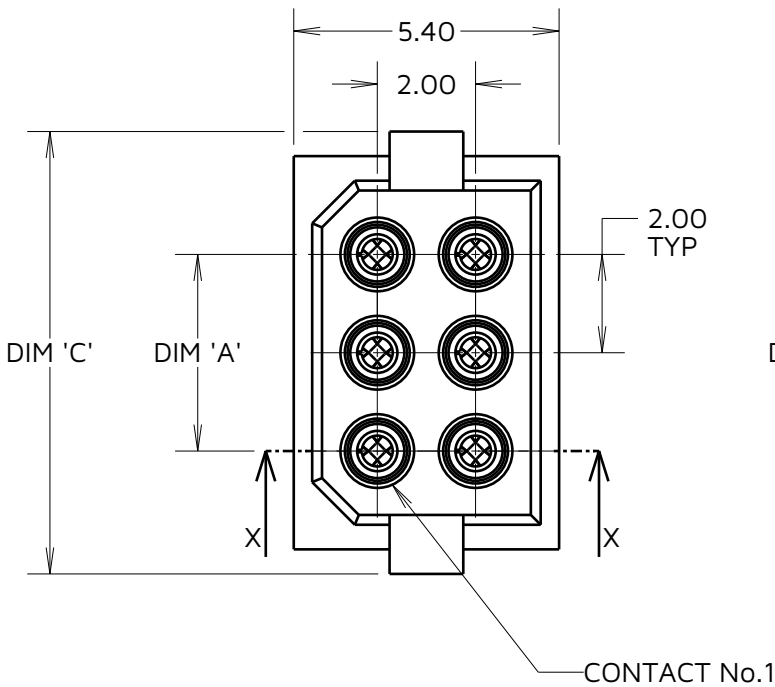
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NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

FEMALE-TO-FEMALE DOUBLE ROW (DIL) M80-FCXXXXXL0-XXXXF



VARIANT FOR ILLUSTRATIVE PURPOSES ONLY
SEE ORDER CODE FOR NUMBER OF POSITIONS

TABLE 2: DIMENSION CALCULATIONS	
DIMENSION	MEASUREMENT
DIM 'A'	TOTAL No. OF CONTACTS - 2.00
DIM 'B'	TOTAL No. OF CONTACTS + 2.00
DIM 'C'	TOTAL No. OF CONTACTS + 3.00
EXAMPLE PART No.:	
6 CONTACT DOUBLE-ENDED CABLE ASSEMBLY WITH 450mm OF 30AWG PTFE 7 STRAND WHITE WIRE = M80-FC50605L0-0450F	
26 CONTACT DOUBLE-ENDED CABLE ASSEMBLY WITH 150mm OF 26AWG 19 STRAND ETFE MULTI-COLOURED WIRE = M80-FCN2668L0-0150F	

ORDER CODE: M80-FDXXXXXL0-XXXXF

CONNECTOR 1 GENDER: _____
F = FEMALE

CONNECTOR GENDER: _____
C = DOUBLE ROW (DIL)

WIRE GAUGE: _____
1 = 22AWG - 19 STRAND PTFE
2 = 24AWG - 7 STRAND PTFE
3 = 26AWG - 19 STRAND PTFE
4 = 28AWG - 7 STRAND PTFE
5 = 30AWG - 7 STRAND PTFE

TOTAL No. OF CONTACTS: _____
02, 03, 04, 05, 06, 07 & 17

CONNECTOR 2 GENDER: _____
F = FEMALE

DIM 'D' LENGTH: _____
0060 = 60mm MIN
9999 = 9999mm MAX
(SEE TABLE 2 FOR EXAMPLES)

LATCHES: _____
LO = NO LATCHES

WIRE COLOUR: _____
05 = WHITE
98 = BLACK
99 = RED

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APPROVED: R.ALEXANDER			
CHECKED: A.YEOMANS			
DRAWN: R.PORTLOCK			

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X. = ±1mm
X.X = ±0.50mm
X.XX = ±0.20mm
X.XXX = ±0.01mm
ANGLES = ±5°
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MATERIAL & FINISH:

SEE ABOVE

TITLE:
DATAMATE L-TEK
DOUBLE-ENDED CABLE ASSEMBLY

DRAWING NUMBER:
M80-XXXXXXXXLX-XXXXX

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OF
14

Customer Information Sheet

IF IN DOUBT - ASK

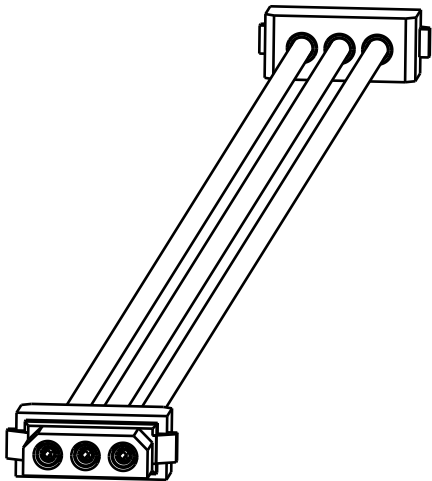
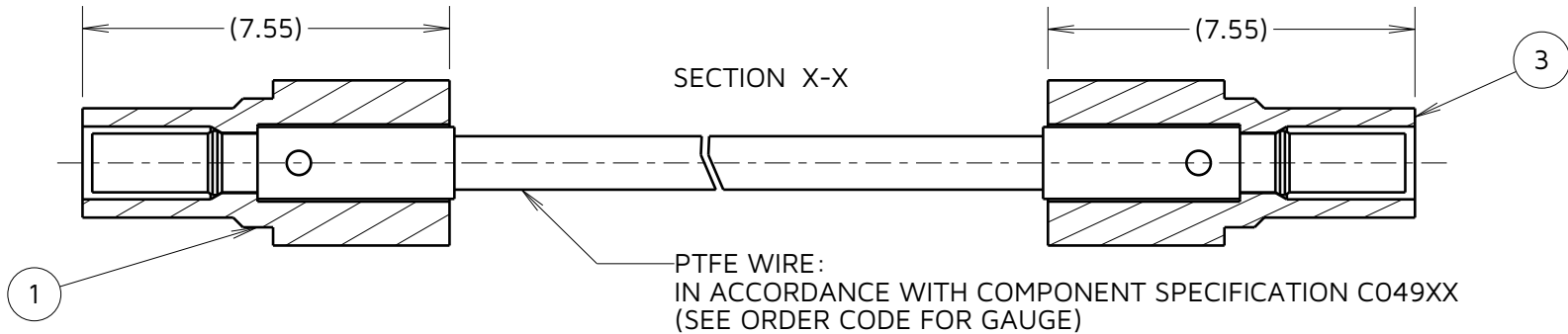
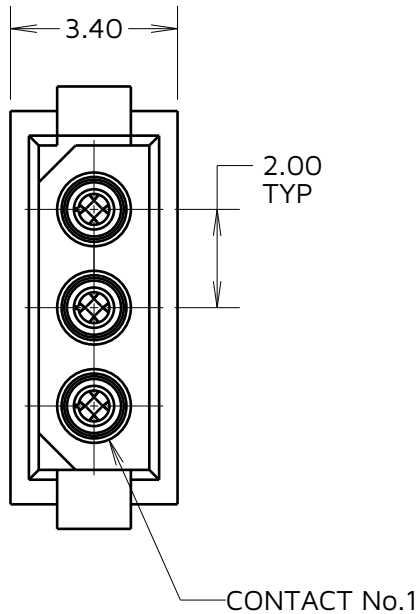
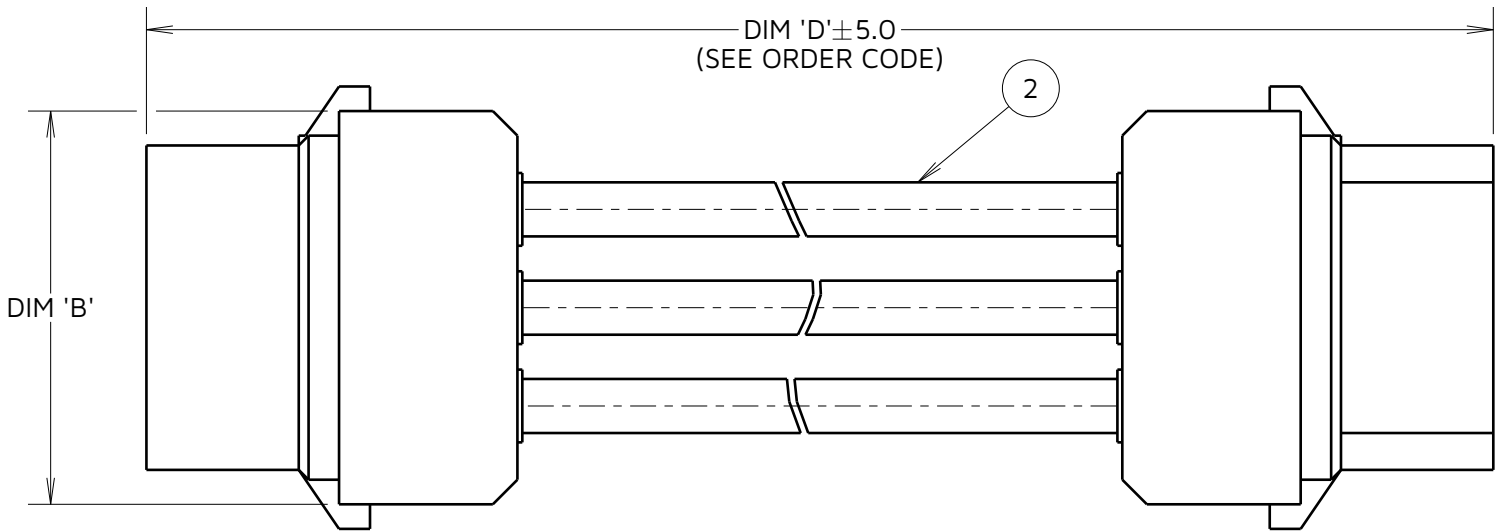
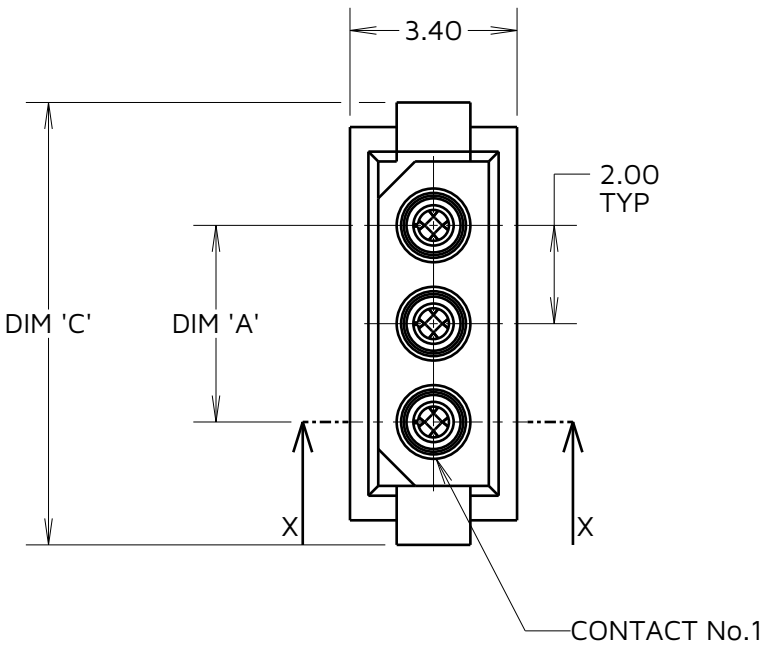
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THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

FEMALE-TO-FEMALE SINGLE ROW (SIL) M80-FDXXXXXL0-XXXXF



VARIANT FOR ILLUSTRATIVE PURPOSES ONLY
SEE ORDER CODE FOR NUMBER OF POSITIONS

TABLE 3: DIMENSION CALCULATIONS	
DIMENSION	MEASUREMENT
DIM 'A'	(TOTAL No. OF CONTACTS x2) - 2.00
DIM 'B'	(TOTAL No. OF CONTACTS x2) + 2.00
DIM 'C'	(TOTAL No. OF CONTACTS x2) + 3.00
EXAMPLE PART No.: 3 CONTACT DOUBLE-ENDED CABLE ASSEMBLY WITH 450mm OF 30AWG PTFE 7 STRAND WHITE WIRE = M80-FD50305L0-0450F 17 CONTACT DOUBLE-ENDED CABLE ASSEMBLY WITH 150mm OF 26AWG 19 STRAND ETFE MULTI-COLOURED WIRE = M80-FCN1768L0-0150F	

ORDER CODE: M80-FDXXXXXL0-XXXXF

CONNECTOR 1 GENDER: _____
F = FEMALE
CONNECTOR 2 GENDER: _____
F = FEMALE
CONNECTOR GENDER: _____
D = SINGLE ROW (SIL)
DIM 'D' LENGTH: _____
0060 = 60mm MIN
9999 = 9999mm MAX
(SEE TABLE 3 FOR EXAMPLES)
WIRE GAUGE: _____
1 = 22AWG - 19 STRAND PTFE
2 = 24AWG - 7 STRAND PTFE
3 = 26AWG - 19 STRAND PTFE
4 = 28AWG - 7 STRAND PTFE
5 = 30AWG - 7 STRAND PTFE
LATCHES:
LO = NO LATCHES
WIRE COLOUR: _____
05 = WHITE
98 = BLACK
99 = RED
TOTAL No. OF CONTACTS: _____
02, 03, 04, 05, 06, 07 & 17

RTP	1	05.02.25	35694
NAME	ISS.	DATE	CN/CO
APPROVED: R.ALEXANDER			
CHECKED: A.YEOMANS			
DRAWN: R.PORTLOCK			

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TOLERANCES
X. = ±1mm
X.X = ±0.50mm
X.XX = ±0.20mm
X.XXX = ±0.01mm
ANGLES = ±5°
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ANY OTHER PURPOSE WITHOUT THEIR
WRITTEN PERMISSION.

MATERIAL & FINISH:

SEE ABOVE

TITLE:
DATAMATE L-TEK
DOUBLE-ENDED CABLE ASSEMBLY

DRAWING NUMBER:
M80-XXXXXXXXLX-XXXXX

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OF
14

Customer Information Sheet

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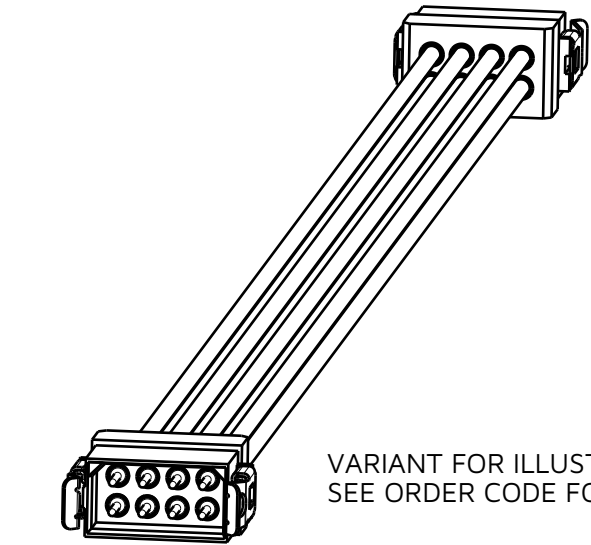
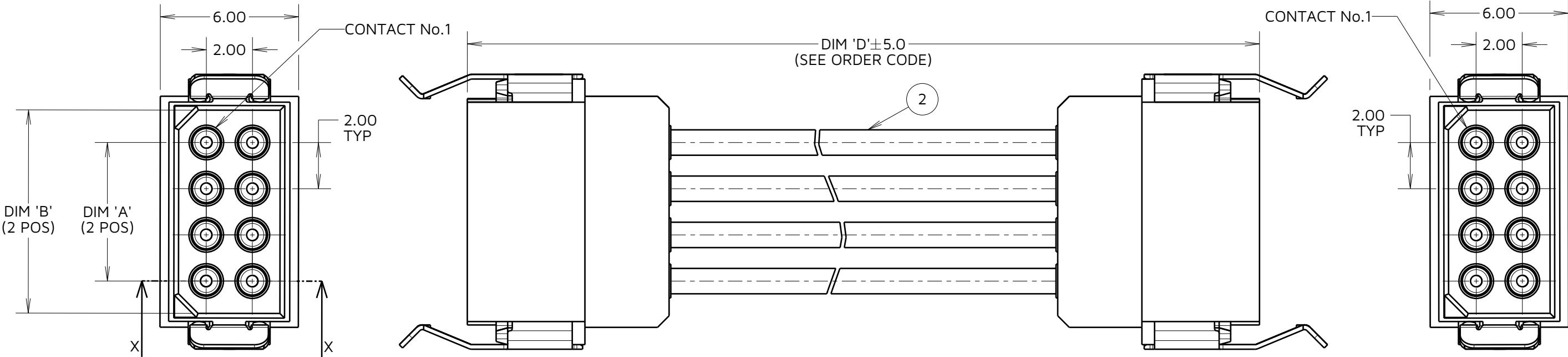
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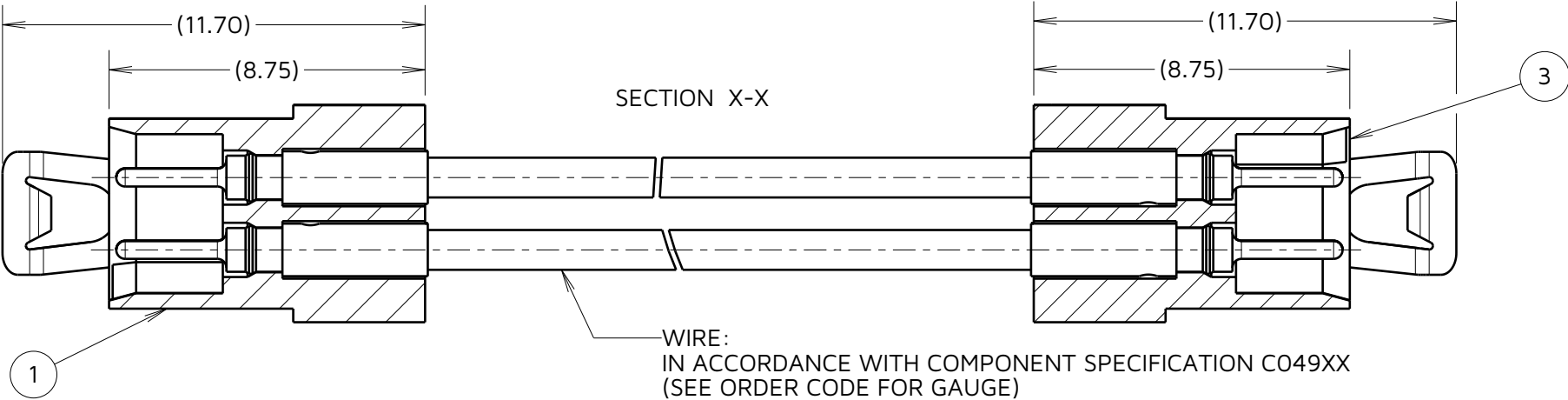
THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

MALE-TO-MALE DOUBLE ROW (DIL) M80-MCXXXXXLX-XXXXM



VARIANT FOR ILLUSTRATIVE PURPOSES ONLY
SEE ORDER CODE FOR NUMBER OF POSITIONS



ORDER CODE: M80-MCXXXXXLX-XXXXM

CONNECTOR 1 GENDER: _____
M = MALE
CONNECTOR GENDER: _____
C = DOUBLE ROW (DIL)
WIRE GAUGE: _____
1 = 22AWG - 19 STRAND PTFE
2 = 24AWG - 7 STRAND PTFE
3 = 26AWG - 19 STRAND PTFE
4 = 28AWG - 7 STRAND PTFE
5 = 30AWG - 7 STRAND PTFE
TOTAL No. OF CONTACTS: _____
04, 06, 08, 10, 12, 14,
16, 18, 20, 26, 34
CONNECTOR 2 GENDER: _____
M = MALE
DIM 'D' LENGTH: _____
0060 = 60mm MIN
9999 = 9999mm MAX
(SEE TABLE 4 FOR EXAMPLES)
LATCHES: _____
L0 = NO LATCHES
L4 = WITH LATCHES
WIRE COLOUR: _____
05 = WHITE
98 = BLACK
99 = RED

TABLE 4: DIMENSION CALCULATIONS	
DIMENSION	MEASUREMENT
DIM 'A'	TOTAL No. OF CONTACTS - 2.00
DIM 'B'	TOTAL No. OF CONTACTS + 0.80
EXAMPLE PART No.:	
6 CONTACT CONNECTOR WITH 450mm OF 30AWG PTFE 7 STRAND WHITE WIRE WITH NO STRIPPED LENGTH = M80-MC50605LO-0450M	
26 CONTACT CONNECTOR WITH 150mm OF 26AWG ETFE 19 STRAND MULTI-COLOURED WIRE WITH 5mm STRIPPED LENGTH = M80-MC32668LO-0150M	

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TOLERANCES
X. = ±1mm
X.X = ±0.50mm
X.XX = ±0.20mm
X.XXX = ±0.01mm
ANGLES = ±5°
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MATERIAL & FINISH:
SEE ABOVE

TITLE:
DATAMATE L-TEK
DOUBLE-ENDED CABLE ASSEMBLY

DRAWING NUMBER:
M80-XXXXXXXLX-XXXXX

SHT
11
OF
14

RTP	1	05.02.25	35694
NAME	ISS.	DATE	CN/CO
APPROVED: R.ALEXANDER			
CHECKED: A.YEOMANS			
DRAWN: R.PORTLOCK			

Customer Information Sheet

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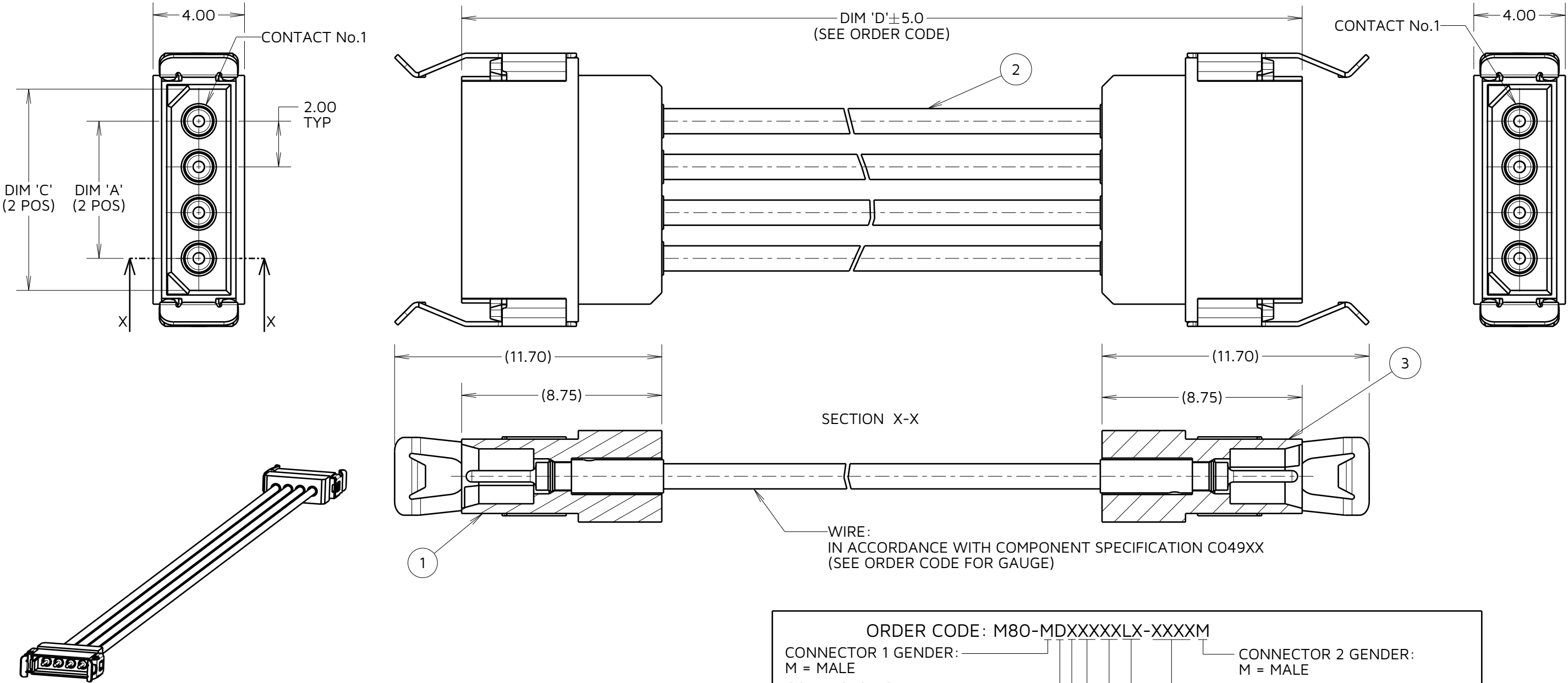
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NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

MALE-TO-MALE SINGLE ROW (SIL) M80-MDXXXXXLX-XXXXM



ORDER CODE: M80-MDXXXXXLX-XXXXM

CONNECTOR 1 GENDER: _____
M = MALE
CONNECTOR GENDER: _____
C = DOUBLE ROW (SIL)
WIRE GAUGE: _____
1 = 22AWG - 19 STRAND PTFE
2 = 24AWG - 7 STRAND PTFE
3 = 26AWG - 19 STRAND PTFE
4 = 28AWG - 7 STRAND PTFE
5 = 30AWG - 7 STRAND PTFE
TOTAL No. OF CONTACTS: _____
02, 03, 04, 05, 06, 07 & 17

CONNECTOR 2 GENDER: _____
M = MALE
DIM 'D' LENGTH: _____
0060 = 60mm MIN
9999 = 9999mm MAX
(SEE TABLE 5 FOR EXAMPLES)
LATCHES: _____
LO = NO LATCHES
L4 = WITH LATCHES
WIRE COLOUR: _____
05 = WHITE
98 = BLACK
99 = RED

TABLE 5: DIMENSION CALCULATIONS

DIMENSION	MEASUREMENT
DIM 'A'	(TOTAL No. OF CONTACTS x2) - 2.00
DIM 'B'	(TOTAL No. OF CONTACTS x2) + 0.80
EXAMPLE PART No.:	
6 CONTACT CONNECTOR WITH 450mm OF 30AWG PTFE 7 STRAND WHITE WIRE WITH NO STRIPPED LENGTH = M80-MD50605LO-0450M	
17 CONTACT CONNECTOR WITH 150mm OF 26AWG ETFE 19 STRAND MULTI-COLOURED WIRE WITH 5mm STRIPPED LENGTH = M80-MDN11768LO-0150M	

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TOLERANCES
X. = ±1mm
X.X = ±0.50mm
X.XX = ±0.20mm
X.XXX = ±0.01mm
ANGLES = ±5°
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MATERIAL & FINISH:

SEE ABOVE

TITLE:
DATAMATE L-TEK
DOUBLE-ENDED CABLE ASSEMBLY

DRAWING NUMBER:
M80-XXXXXXXLX-XXXXX

SHT
12
OF
14

RTP	1	05.02.25	35694
NAME	ISS.	DATE	CN/CO
APPROVED: R.ALEXANDER			
CHECKED: A.YEOMANS			
DRAWN: R.PORTLOCK			

Customer Information Sheet

IF IN DOUBT - ASK

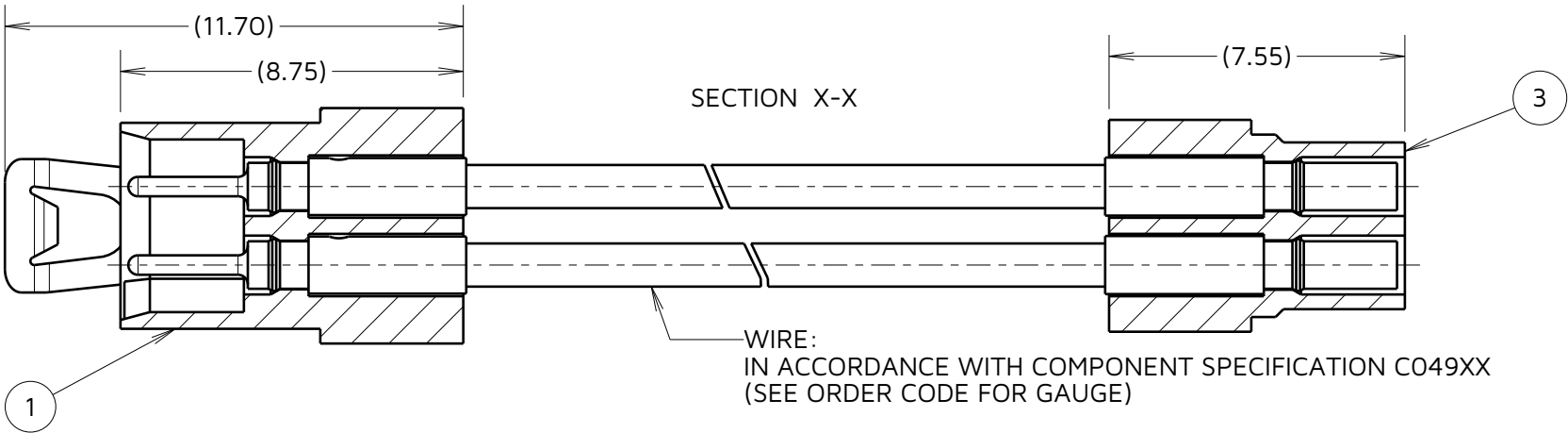
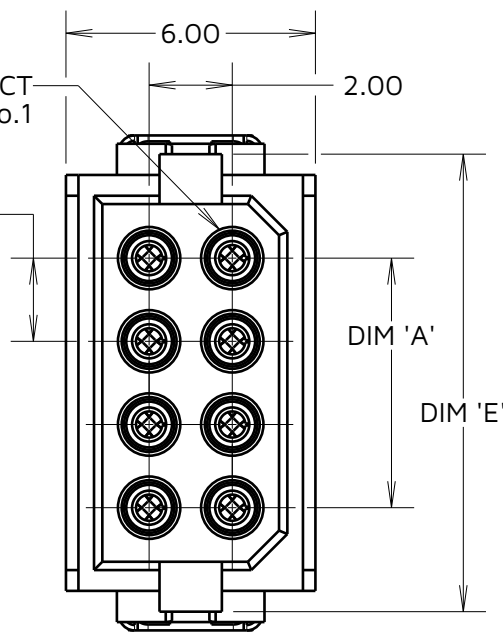
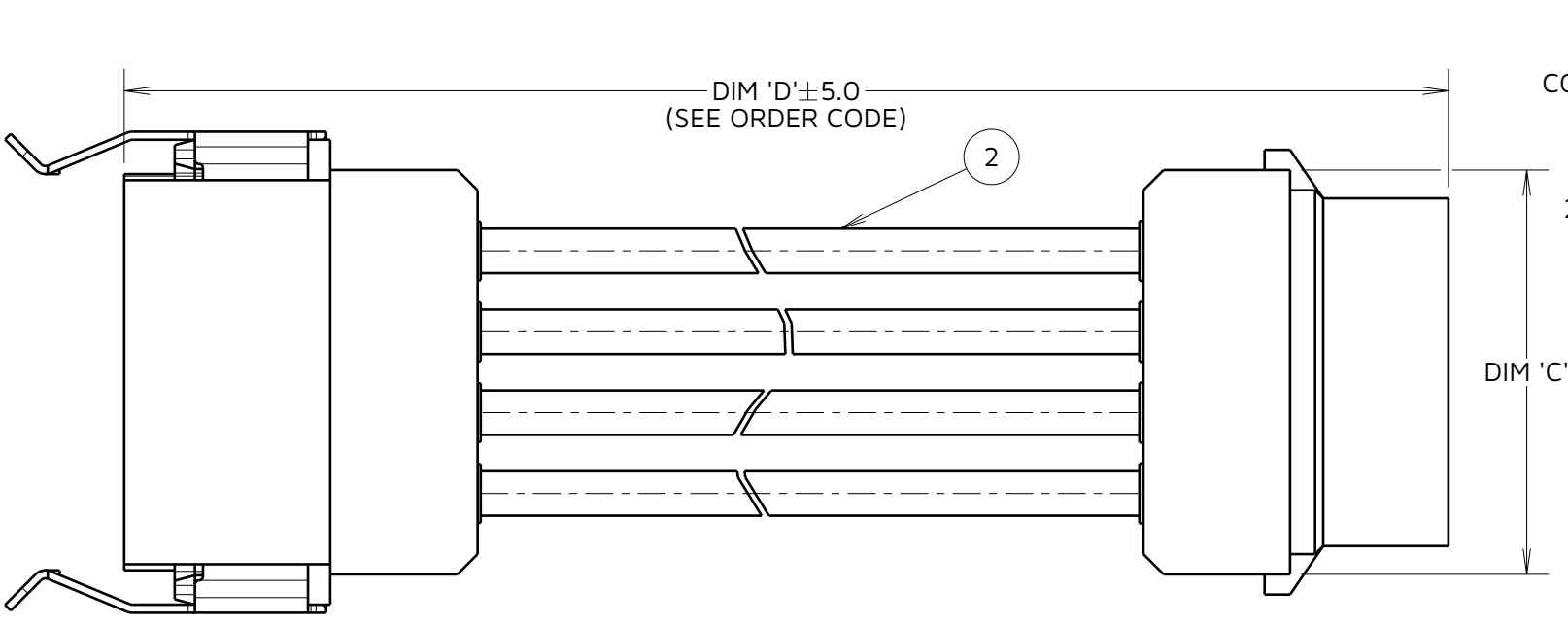
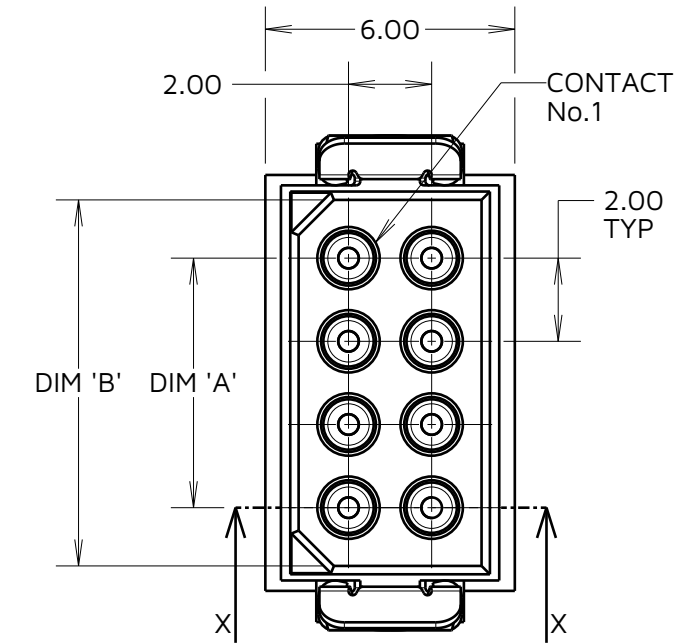
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THIRD ANGLE PROJECTION

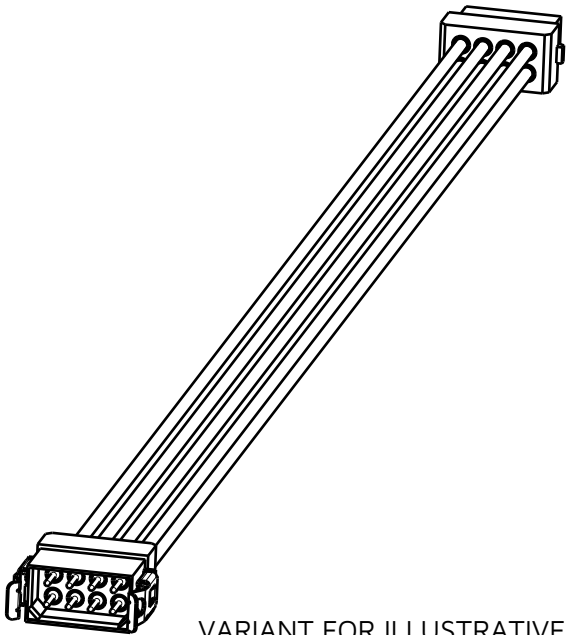
ALL DIMENSIONS IN mm

MALE-TO-FEMALE DOUBLE ROW (DIL) M80-MCXXXXXLX-XXXXF



SECTION X-X

WIRE:
IN ACCORDANCE WITH COMPONENT SPECIFICATION C049XX
(SEE ORDER CODE FOR GAUGE)



VARIANT FOR ILLUSTRATIVE PURPOSES ONLY
SEE ORDER CODE FOR NUMBER OF POSITIONS

TABLE 6: DIMENSION CALCULATIONS

DIMENSION	MEASUREMENT
DIM 'A'	TOTAL No. OF CONTACTS - 2.00
DIM 'B'	TOTAL No. OF CONTACTS + 0.80
DIM 'C'	TOTAL No. OF CONTACTS + 2.00
DIM 'E'	TOTAL No. OF CONTACTS + 3.00

EXAMPLE PART No.:

6 CONTACT CONNECTOR WITH 450mm OF 30AWG PTFE 7
STRAND WHITE WIRE WITH NO STRIPPED LENGTH
= M80-MC50605L0-0450M

26 CONTACT CONNECTOR WITH 150mm OF 26AWG ETFE 19
STRAND MULTI-COLOURED WIRE WITH 5mm STRIPPED LENGTH
= M80-MC32668L0-0150M

ORDER CODE: M80-MCXXXXXLX-XXXXF

CONNECTOR GENDER:

M = MALE

CONNECTOR GENDER:

C = DOUBLE ROW (DIL)

WIRE GAUGE:

1 = 22AWG - 19 STRAND PTFE

2 = 24AWG - 7 STRAND PTFE

3 = 26AWG - 19 STRAND PTFE

4 = 28AWG - 7 STRAND PTFE

5 = 30AWG - 7 STRAND PTFE

TOTAL No. OF CONTACTS:

04, 06, 08, 10, 12, 14,
16, 18, 20, 26, 34

CONNECTOR 2 GENDER:

F = FEMALE

DIM 'D' LENGTH:

0060 = 60mm MIN

9999 = 9999mm MAX

(SEE TABLE 6 FOR EXAMPLES)

LATCHES:

L0 = NO LATCHES

L4 = WITH LATCHES

WIRE COLOUR:

05 = WHITE

98 = BLACK

99 = RED

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TOLERANCES

X. = ±1mm

X.X = ±0.50mm

X.XX = ±0.20mm

X.XXX = ±0.01mm

ANGLES = ±5°

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MATERIAL & FINISH:

SEE ABOVE

TITLE:

DATAMATE L-TEK
DOUBLE-ENDED CABLE ASSEMBLY

DRAWING NUMBER:

M80-XXXXXXXLX-XXXXX

RTP	1	05.02.25	35694
NAME	ISS.	DATE	CN/CO
APPROVED:	R.ALEXANDER		
CHECKED:	A.YEOMANS		
DRAWN:	R.PORTLOCK		

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IF IN DOUBT - ASK

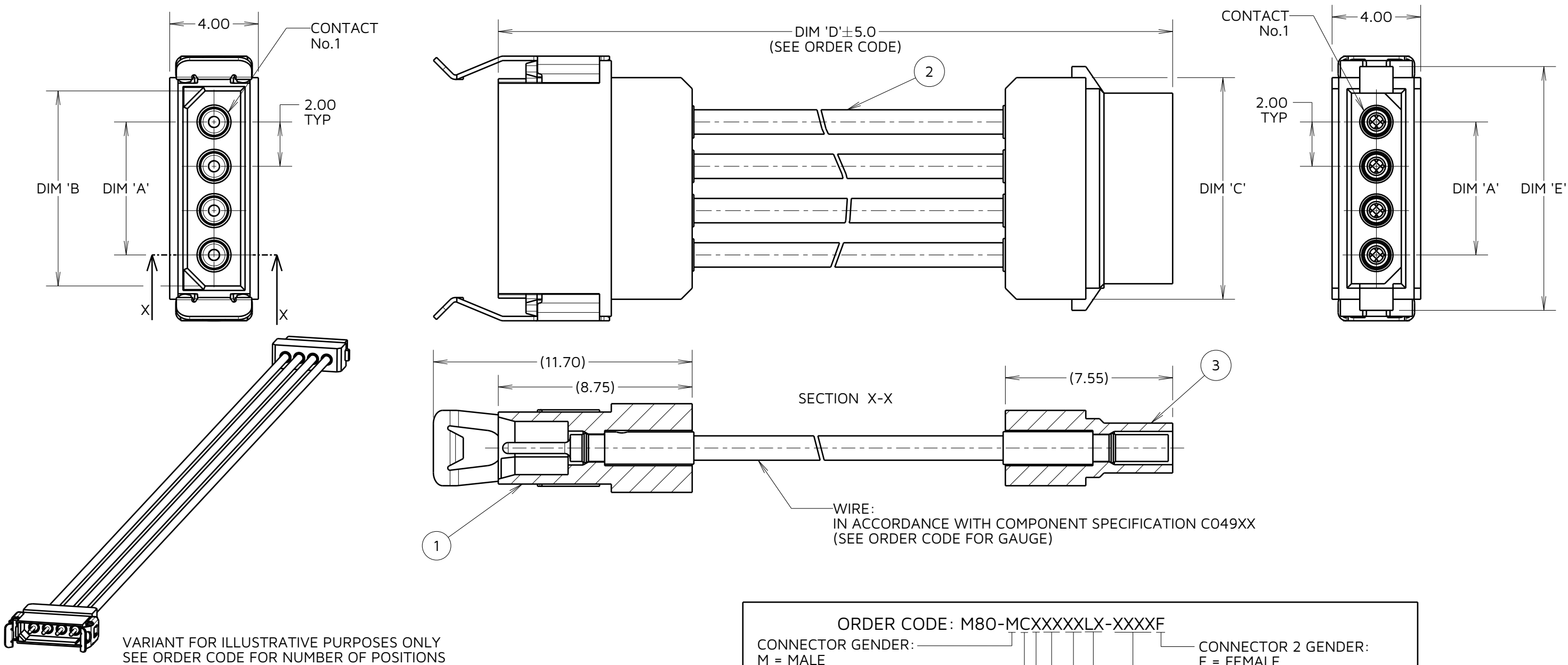
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THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

MALE-TO-FEMALE SINGLE ROW (SIL) M80-MDXXXXXLX-XXXXF



VARIANT FOR ILLUSTRATIVE PURPOSES ONLY
SEE ORDER CODE FOR NUMBER OF POSITIONS

TABLE 7: DIMENSION CALCULATIONS

DIMENSION	MEASUREMENT
DIM 'A'	(TOTAL No. OF CONTACTS x2) - 2.00
DIM 'B'	(TOTAL No. OF CONTACTS x2) + 0.80
DIM 'C'	(TOTAL No. OF CONTACTS x2) + 2.00
DIM 'E'	(TOTAL No. OF CONTACTS x2) + 3.00

EXAMPLE PART No.:

6 CONTACT CONNECTOR WITH 450mm OF 30AWG PTFE 7
STRAND WHITE WIRE WITH NO STRIPPED LENGTH
= M80-MD50605LO-0450M
17 CONTACT CONNECTOR WITH 150mm OF 26AWG ETFE 19
STRAND MULTI-COLOURED WIRE WITH 5mm STRIPPED LENGTH
= M80-MDN11768LO-0150M

ORDER CODE: M80-MCXXXXXLX-XXXXF

CONNECTOR GENDER:

M = MALE

CONNECTOR GENDER:

D = SINGLE ROW (SIL)

WIRE GAUGE:

1 = 22AWG - 19 STRAND PTFE

2 = 24AWG - 7 STRAND PTFE

3 = 26AWG - 19 STRAND PTFE

4 = 28AWG - 7 STRAND PTFE

5 = 30AWG - 7 STRAND PTFE

TOTAL No. OF CONTACTS:

02, 03, 04, 05, 06, 07 & 17

CONNECTOR 2 GENDER:

F = FEMALE

DIM 'D' LENGTH:

0060 = 60mm MIN

9999 = 9999mm MAX

(SEE TABLE 7 FOR EXAMPLES)

LATCHES:

L0 = NO LATCHES

L4 = WITH LATCHES

WIRE COLOUR:

05 = WHITE

98 = BLACK

99 = RED

HARWIN

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TOLERANCES

X. = ±1mm

X.X = ±0.50mm

X.XX = ±0.20mm

X.XXX = ±0.01mm

ANGLES = ±5°

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MATERIAL & FINISH:

SEE ABOVE

TITLE:

DATAMATE L-TEK
DOUBLE-ENDED CABLE ASSEMBLY

DRAWING NUMBER:

M80-XXXXXXXLX-XXXXX

RTP	1	05.02.25	35694
NAME	ISS.	DATE	CN/CO
APPROVED:	R.ALEXANDER		
CHECKED:	A.YEOMANS		
DRAWN:	R.PORTLOCK		

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14
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