Customer Information DRAWING No.: M80-4E1204200-04-307-00-000 IF IN DOUBT - ASK NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm SPECIFICATIONS: MATERIAL: MOULDING: GLASS FILLED PPS, UL94V-0, BLACK SIGNAL CONTACT: CLIP = BERYLLIUM COPPER -(46.0) SHELL = COPPER ALLOY COAX CONTACT: BODY, SLEEVE = COPPER ALLOY 41.00 INNER CONTACT, LATCHING COLLAR = BERYLLIUM COPPER INSULATOR = PTFE 18.00-FINISH: <--7.55 MAX → -12.00-4.50 > SIGNAL CONTACT: 2.00 TYP 3.50 CLIP = 0.3µm GOLD 4,00 TYP → SHELL = 3.5-5.0µm 100% TIN OVER NICKEL COAX CONTACT: BODY, SLEEVE, INNER CONTACT = GOLD OVER NICKEL LATCHING COLLAR = NICKEL ELECTRICAL: 5.55 MAX 2.00 WORKING VOLTAGE = 800V AC/DC VOLTAGE PROOF = 1200V AC/DC INSULATION RESISTANCE = $100M\Omega$ MIN SIGNAL CONTACT: CURRENT RATING AT 25°C = 3.0A MAX SECTION X-X CURRENT RATING AT 85° C = 2.2A MAX CONTACT RESISTANCE = $25\text{m}\Omega$ MAX -CONTACT No.I COAX CONTACT: FREQUENCY RANGE = 6GHz IMPEDANCE = 50Ω $V.S.W.R = 1.05 + (0.04 \times FREQUENCY) GHz MAX$ CONTACT RESISTANCE = $6m\Omega$ MAX INSULATION RESISTANCE = $10^{6} \text{M}\Omega$ @250V AC OPERATING VOLTAGE = 180V AC @ 500mA MAXIMUM VOLTAGE = 1000V AC MECHANICAL: DURABILITY = 500 OPERATIONS ᠊ᠮ $oldsymbol{
abla}$ V SIGNAL CONTACT: INSERTION WITH FORCE = 2.0N MAX WITHDRAWL FORCE = 0.2N MAX COAX CONTACT: INSERTION FORCE = 8N MAX WITHDRAWAL FORCE = 0.5N MIN **ENVIRONMENTAL:** TEMPERATURE RANGE = -55°C TO +125°C PACKING: - 4.00 1.00 -> NOTES: BAG I. CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE. FOR COMPLETE SPECIFICATION SEE COMPONENT 2. FOR EXTRA CONTACTS, USE PART NUMBER M80-0190001. SPECIFICATION COO5XX (LATEST ISSUE) RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 28, 30 & 32 AWG. MAX INSULATION DIAMETER = \emptyset 0.75mm. STRIP WIRE BY 2.00mm FOR CRIMPING. RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACTS = M22520/2-01 WITH 14.05.18 POSITIONER T5747. CROSS SECTION DATE C/NOTE 5. COAX CONTACT IS SUPPLIED AS A KIT OF PARTS: BODY. INSULATOR OF COAX CONTACT COAX STRIPPING APPROVED: R.PORTLOCK AND LATCHING COLLAR ARE PRE-ASSEMBLED AND SLEEVE AND INNER LATCHING COLLAR--SLEEVE DIMENSIONS 1.70 |- CONTACT ARE SEPARATE. CHECKED: M.PLESTED FOR EXTRA COAX CONTACTS, USE PART NUMBER M80-307 DRAWN: R. PORTLOCK 7. RECOMMENDED HAND CRIMP TOOL FOR COAX INNER CONTACT = Z80-292 WITH CUSTOMER REF.: POSITIONER Z80-291 AND RECOMMENDED HAND CRIMP TOOL AND DIE SET FOR COAX SLEEVE = Z80-293. 8. COAX CONTACT EXTRACTION TOOL = Z80-290. ASSEMBLY DRG: 9. INSTRUCTION SHEETS ARE AVAILABLE. INSULATOR-THIS DRAWING AND ANY
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GROUP AND MUST NOT BE
DISCLOSED, LOANED, COPIED
OR USED FOR MANUFACTURING,
TENDERING OR FOR ANY
OTHER PURPOSE WITHOUT TOLERANCES MATERIAL: JACKSCREW DATAMATE -BODY INNER CONTACT-X. = ±1mm MIXED TECHNOLOGY SEE ABOVE X.X = ±0.50mr CRIMP FEMALE ASSEMBLY $X.XX = \pm 0.10mn$

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 $X.XXX = \pm 0.01$ mm

ANGLES = ±5°

UNLESS STATED

THEIR WRITTEN PERMISSION.

FINISH:

S/AREA:

SEE ABOVE

DRAWING NUMBER:

M80-4E1204200-04-307-00-000 CF2