

Customer Information Sheet

DRAWING No.: M80-4C10205FC-02-327-00-000

IF IN DOUBT - ASK

©

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

SPECIFICATIONS:

MATERIAL:

MOULDING: GLASS FILLED PPS, UL94V-0, BLACK

SIGNAL CONTACT:

CLIP = BERYLLIUM COPPER

SHELL = BRASS

POWER CONTACT:

BODY = COPPER ALLOY

LATCHING COLLAR = BERYLLIUM COPPER

10ILOK SCREW, COLLAR = STAINLESS STEEL

SPRING = MUSIC WIRE

FINISH:

SIGNAL CONTACT:

CLIP = 0.3µm GOLD

SHELL = 0.25-0.3µm GOLD

POWER CONTACT:

BODY = GOLD

LATCHING COLLAR = NICKEL

ELECTRICAL:

WORKING VOLTAGE = 800V AC/DC

VOLTAGE PROOF = 1200V AC/DC

INSULATION RESISTANCE = 100MΩ MIN

SIGNAL CONTACT:

CURRENT RATING AT 25°C = 3.3A MAX

CURRENT RATING AT 85°C = 2.6A MAX

CONTACT RESISTANCE = 25mΩ MAX

POWER CONTACT:

CONTACT RESISTANCE = 25mΩ MAX

CURRENT RATING = 10A MAX WITH 16AWG

CONTACT AS SPECIFIED

MECHANICAL:

DURABILITY = 500 OPERATIONS

SIGNAL CONTACT:

INSERTION FORCE = 2.0N MAX

WITHDRAWAL FORCE = 0.2N MIN

POWER CONTACT:

INSERTION FORCE = 8.0N MAX

WITHDRAWAL FORCE = 0.5N MIN

ENVIRONMENTAL:

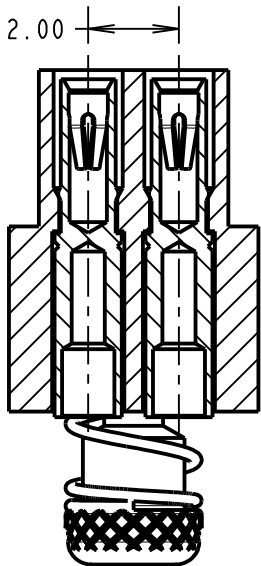
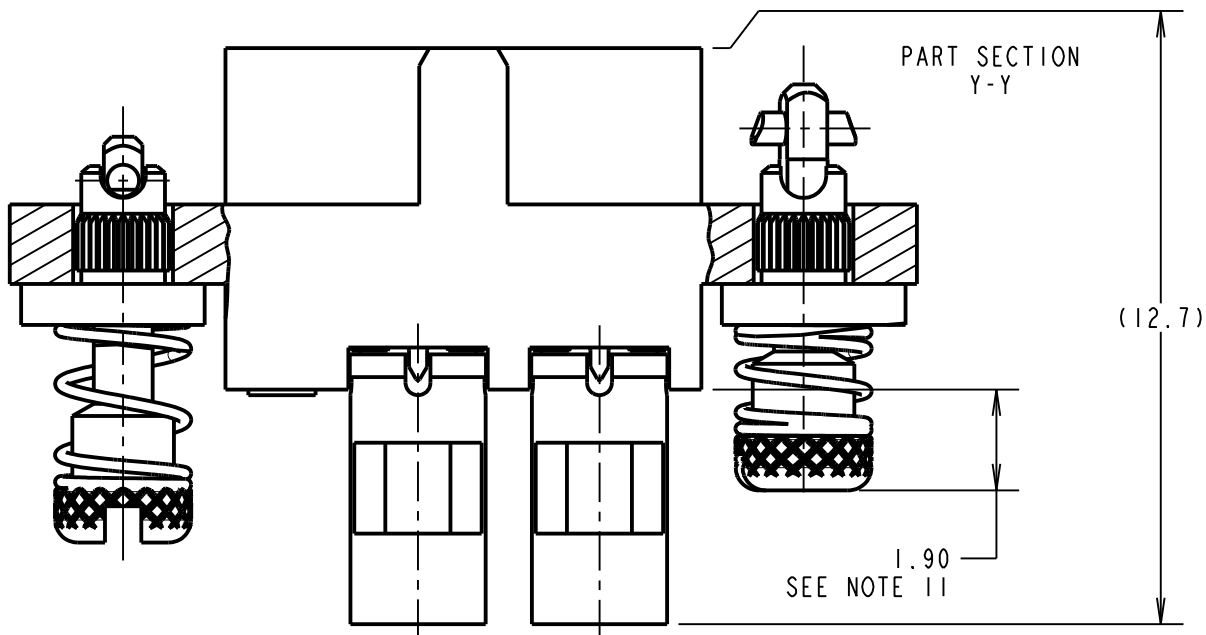
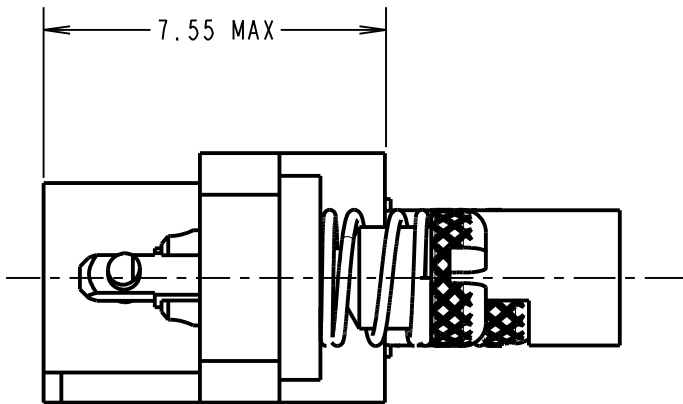
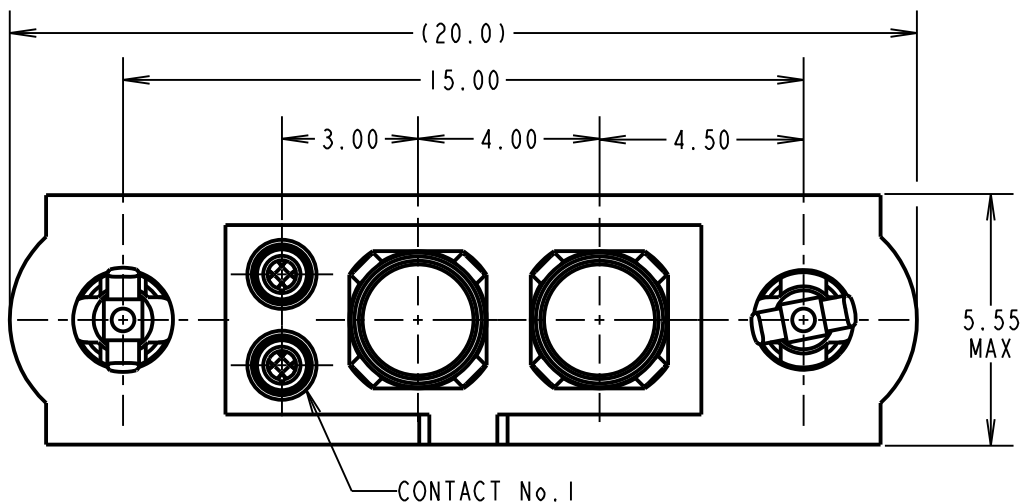
TEMPERATURE RANGE = -55°C TO +125°C

PACKING:

BAG

FOR COMPLETE SPECIFICATION SEE COMPONENT

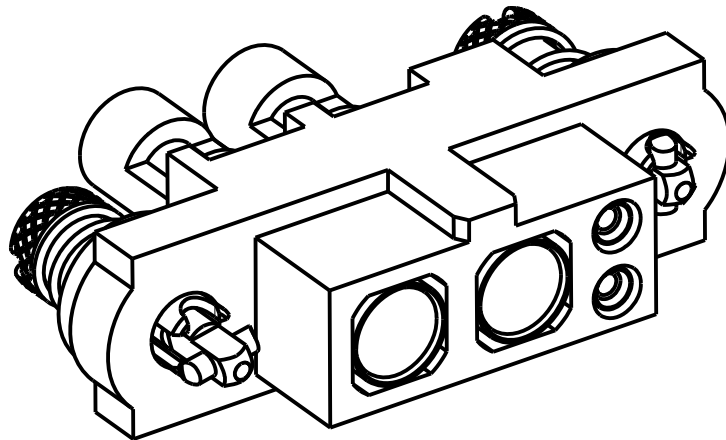
SPECIFICATION C005XX (LATEST ISSUE)



SECTION X-X

NOTES:

- CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
- FOR EXTRA SIGNAL CONTACTS, USE PART NUMBER M80-0130005.
- RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 24-28 AWG. MAX INSULATION DIAMETER = Ø1.10mm. STRIP WIRE BY 2.00mm FOR CRIMPING.
- RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACTS = M22520/2-01 WITH POSITIONER T5747. REFER TO TOOLING INSTRUCTION SHEET IS-01 FOR COMPLETE CRIMPING INSTRUCTIONS.
- SIGNAL CONTACT INSERTION AND EXTRACTION TOOL = Z80-280.REFER TO TOOLING INSTRUCTION SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS.
- FOR EXTRA POWER CONTACTS, USE PART NUMBER M80-327.
- POWER CONTACT WIRE, STRIP BY 5.00mm MINIMUM.
- POWER CONTACT EXTRACTION TOOL = Z80-290.
- INSTRUCTION SHEETS ARE AVAILABLE.
- SPRING LOAD WHEN SOLID = 2.642N. SPRING RATE = 1.32N/mm.
- LENGTH WILL BE 1.9mm WHEN 10ILOK SCREWS ARE ENGAGED WITH RETAINERS IN MATING CONNECTOR.



COMPLETE ASSEMBLY - FOR ILLUSTRATION ONLY

MGP	I	17.07.19	-----
NAME	ISS.	DATE	C/NOTE
APPROVED: MGP			
CHECKED: RP			
DRAWN: M.G.PLESTED			
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

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TOLERANCES
X. = ±1mm
X.X = ±0.50mm
X.XX = ±0.20mm
X.XXX = ±0.01mm
ANGLES = ±5°
UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH:

SEE ABOVE

S/AREA:

mm²

TITLE:

DATAMATE MIX-TEK
FEMALE ASSEMBLY
WITH JACKSCREW

DRAWING NUMBER:

M80-4C10205FC-02-327-00-000

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