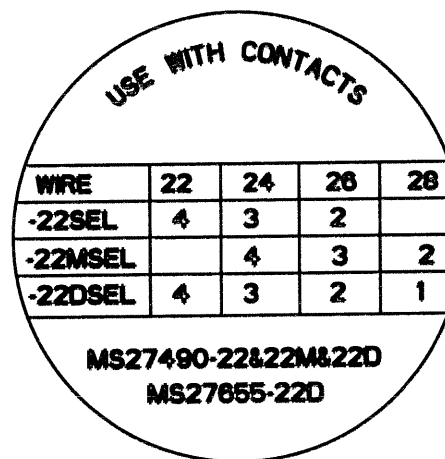
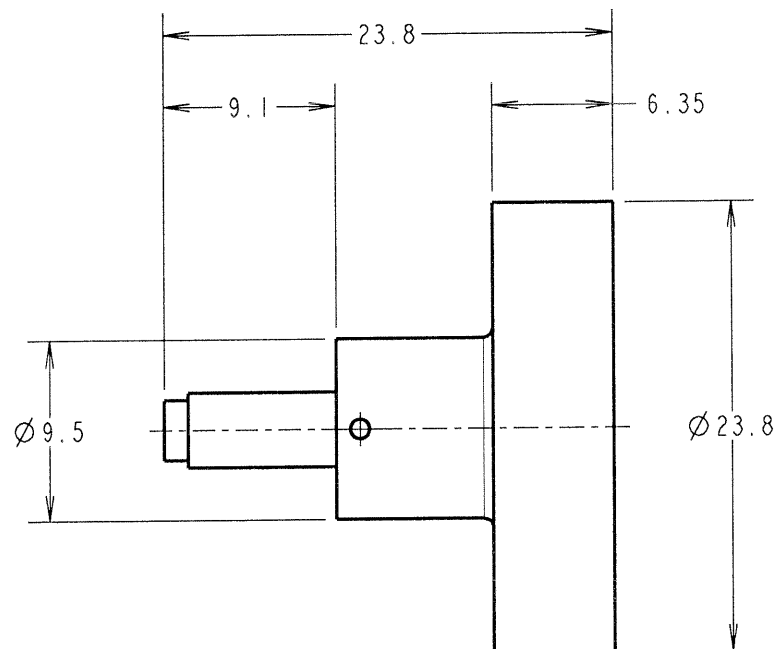
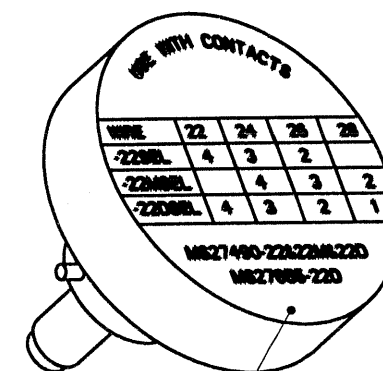
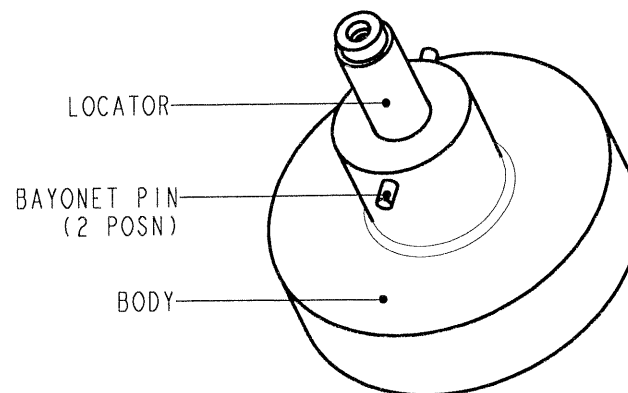




JMB	1	13.12.06	----
NAME	ISS.	DATE	C/NOTE
APPROVED: <i>JMB</i>			
CHECKED: <i>JMB</i>			
DRAWN: JM BROOKES			
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

HARWIN USA TEL: 603 893 5376 FAX: 603 893 5396 mis@harwin.com	HARWIN Europe (UK) TEL: 023 9231 4545 FAX: 023 9231 4590 mis@harwin.co.uk	HARWIN Asia TEL: +65 6 779 4909 FAX: +65 6 779 3868 mis@harwin.com.sg
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TOLERANCES
X. = $\pm 1\text{mm}$
X.X = $\pm 0.25\text{mm}$
X.XX = $\pm 0.10\text{mm}$
X.XXX = $\pm 0.01\text{mm}$
ANGLES = $\pm 5^\circ$
UNLESS STATED

MATERIAL:

FINISH:

S/AREA:

mm²

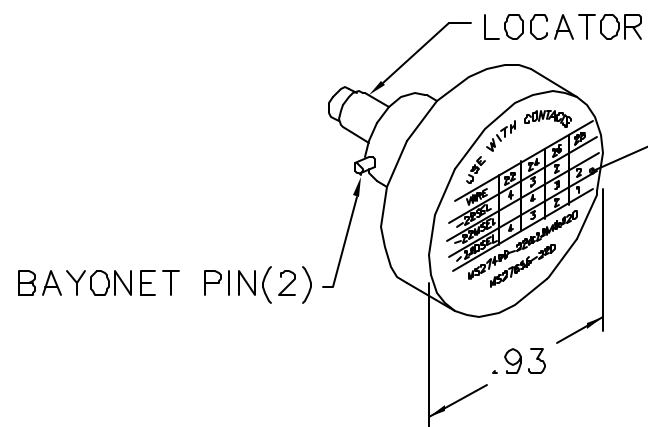
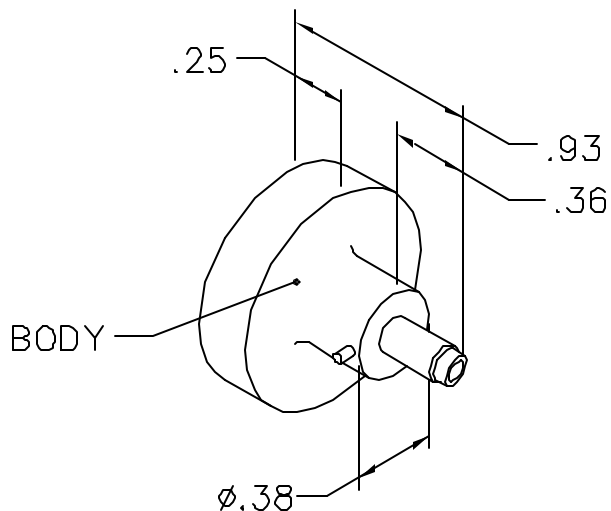
TITLE:

CRIMP POSITIONER
M22520/2-07 (K40)

DRAWING NUMBER:

Z108512C

SHT
1 OF 1



DATA PLATE

USE WITH CONTACTS				
WIRE	22	24	26	28
-22SEL	4	3	2	
-22MSEL		4	3	2
-22DSEL	4	3	2	1
MS27490-22&22M&22D				
MS27655-22D				

NOTE: FOR USE WITH DANIELS CRIMP TOOLS
ACCOMMODATING "K" SERIES POSITIONERS

LOCATOR	
HOLE DIMENSIONS	ADDITIONAL FEATURES
Ø.073 ▽.745	

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DO NOT SCALE DRAWING

DRN.	LMS	DATE
CHK'D.	DC	DATE
APP'D.		DATE
APP'D.		DATE



DANIELS MANUFACTURING CORP.
ORLANDO, FLORIDA
CAGE 11851

TITLE
ENVELOPE DRAWING
POSITIONER

WHERE USED: AFMB

SIZE A	SCALE NTS	CAD P/N K40-ENV	SHEET 1	OF 1
POSTING		P/N K40-ENV	REV. 2	

REVISIONS

REV. SYM.	E.C.O. NUMBER	DESCRIPTION	BY DATE	APP'D DATE
2		REDRAWN	AAM 10-29-99	RRR 10-29-99

UNCONTROLLED DOCUMENT
WILL NOT BE UPDATED