

HARWIN

Instruction Sheet

IS-26

Datamate Cable Hood Kits:

M80-940

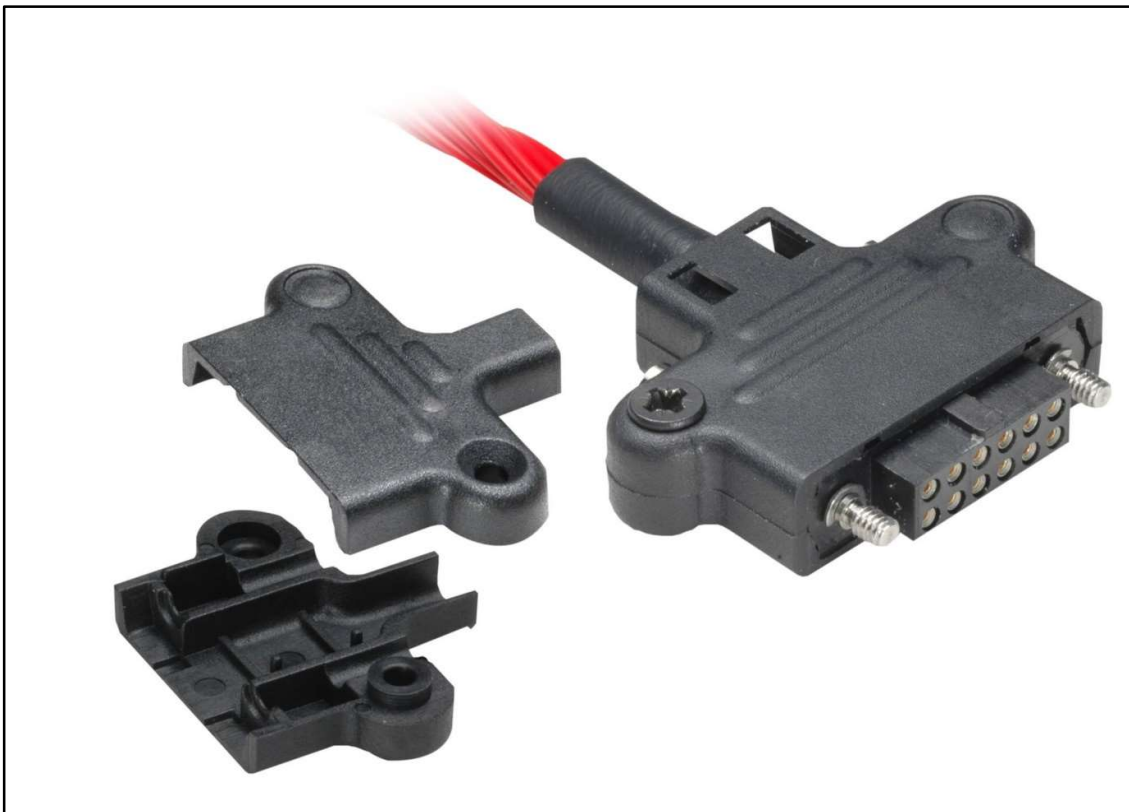
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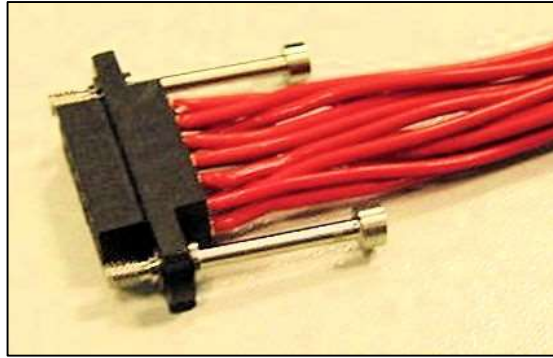
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M80-954



ASSEMBLY INSTRUCTIONS

1. Crimp the contacts (see Instruction Sheet IS-01 for instructions on using Hand Crimp Tool M22520/2-01 and appropriate Positioner). Insert the contacts into the mould (see Instruction Sheet IS-25 for instructions on using Datamate Assembly Tool Z80-280). The completed assembly will resemble this:



2. Place the assembled connector into one half of the cable hood (both halves are identical), and make sure that all the wires lay within the rear channel of the hood.



3. If added strain relief is required, fit a cable tie around the wires and through the cable tie slots in the rear channel of the hood housing.



4. Pull the cable tie tight, and then cut off any excess with suitable cutters.



5. Fit the second Cable Hood housing. Use a No.1 Pozidriv screwdriver to assemble the two retaining screws (one in each side of the hood). Tighten the retaining screws to a torque of 18Ncm. **DO NOT OVER-TIGHTEN.**



6. Finished Datamate Cable Hood assembly:

